

COPY

CABARRUS COUNTY  
MARLBORO LIGHTS 100'S REG SP (TEMPORARY)  
PRODUCT CODE-0180 (TEMPORARY)

EFFECTIVE DATE: 9/17/84  
TEMPORARY SPECIFICATION  
(TO EVALUATE FULLER G-3945  
TIPPING ADHESIVE)

**CIGARETTE SPECIFICATION.**

CIGARETTE DESCRIPTIVE

|   |   |                                 |                      |
|---|---|---------------------------------|----------------------|
| CIGARETTE LENGTH  | : | 99.5                            | MM                   |
| CIGARETTE CIRCUMFERENCE   | : | 24.60                           | MM                   |
| FILTER LENGTH   | : | 31.5                            | MM                   |
| TIPPING LENGTH  | : | 36.000                          | MM                   |
| PACK MOISTURE   | : | 12.50                           | X W/W                |
| TOTAL R+T+B   | : | 5.40                            | IN. H2O              |
| DILUTION TARGET   | : | 27.0 +/- 5.0                    | X                    |
|   |   |                                 |                      |
| TIPPING PAPER   | : |                                 |                      |
| U & R W/  | : | 72MM X 3200M WHITE MARLBORO TGL | 12-863-B LASER PERF. |
|   | : | 72MM X 3200M WHITE MARLBORO TGL | 12-863-C LASER PERF. |
|   |   |                                 |                      |
| TIPPING ADHESIVE  | : |                                 |                      |
|   | : | FULLER G-3945                   | 61-434-A             |
|   |   |                                 |                      |
| GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER): |   |                                 |                      |
| HAX 80  | : | D-76090                         |                      |
|   |   |                                 |                      |
| GLUE PATCH SIZE   | : | 9.0 X 20.0                      | MM                   |

**CIGARETTE\_ROD\_DESCRIPTOR**

|                     |   |  |               |
|---------------------|---|--|---------------|
| FILLER DESCRIPTION  | : | MARLBORO LIGHTS 100'S SP   |               |
| FILLER CUTTING SIZE | : | 30   | CUTS PER INCH |
| ROD LENGTH          | : | 68.0   | MM            |
| ROD CIRCUMFERENCE   | : | 24.80  | MM            |
| ROD R.T.D.          | : | IN. H2O  |               |
| CIGARETTE PAPER     |   | 1 27.25MM X 6500M KC/BEM 110-6/EC 751 10-021-A   |               |
| INK                 | : |  |               |
| MARK B              | : | B & H OCHRE #60806 (MARK B/PROTOS)   | 60-902-A      |
| PRINT DIE           | : | MACHINE NUMBER   |               |
| REASON FOR CHANGE   | : | CIGARETTE PAPER CHANGED FROM 16 SEC 137-1/878 (10-135A) TO<br>12 SEC. NO WEIGHT CHANGE. OK TO MIX. |               |

PREPARED BY:  
APPROVED BY:

JOHN D. ELLIS  
J.S. Crocker 99  
OPERATIONS SERVICES

DATE: 9/10/84

PREVIOUS: 7/17/84 (TEMPORARY)

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